

Photographs

Corrugated Metal Pipe Found To Be
Satisfactory or Unsatisfactory.



FIGURE 1
BLISTER SPOTS IN THE GAL-
VANIZING.

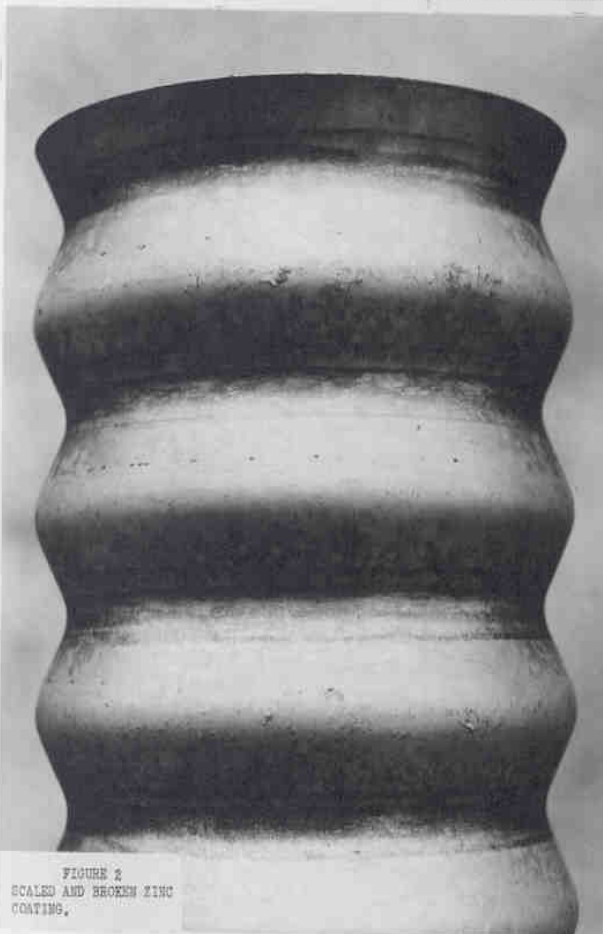


FIGURE 2
SCALED AND BROKEN ZINC
COATING.

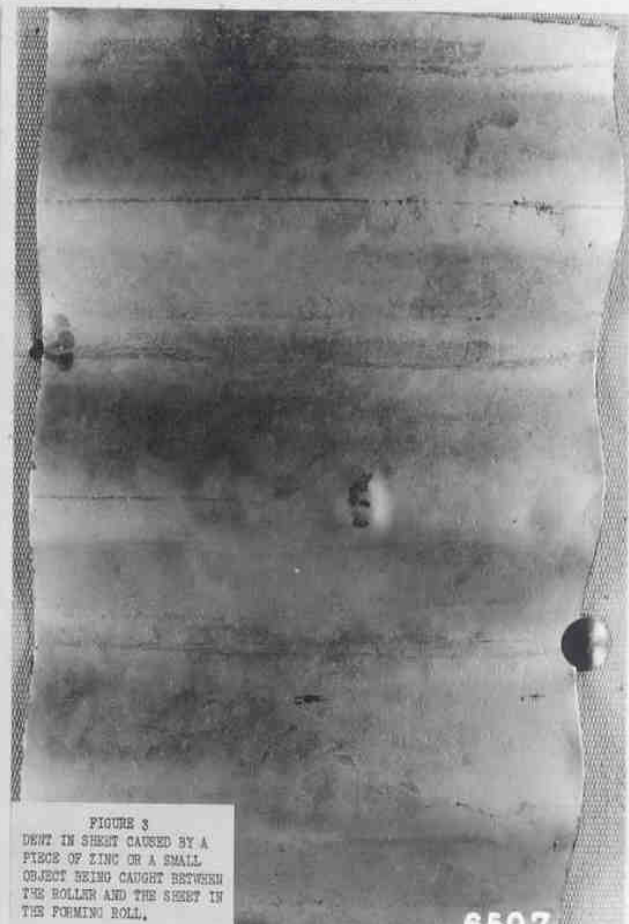
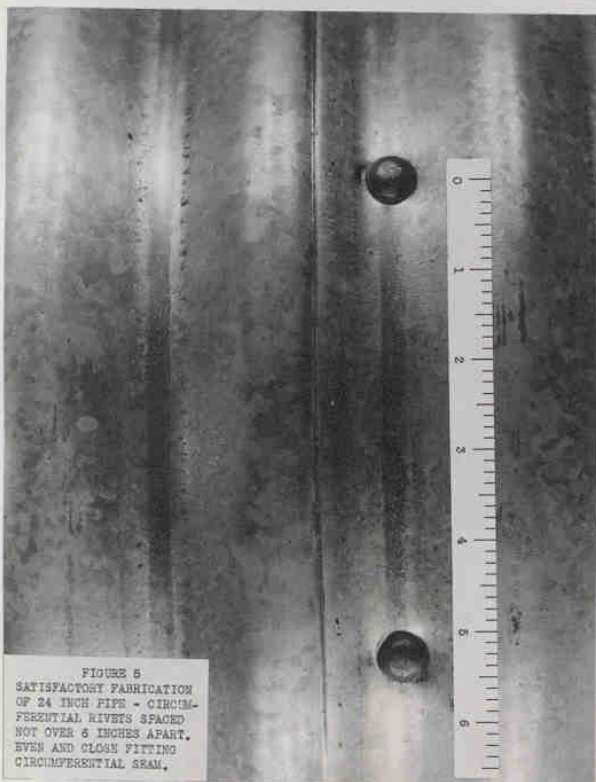
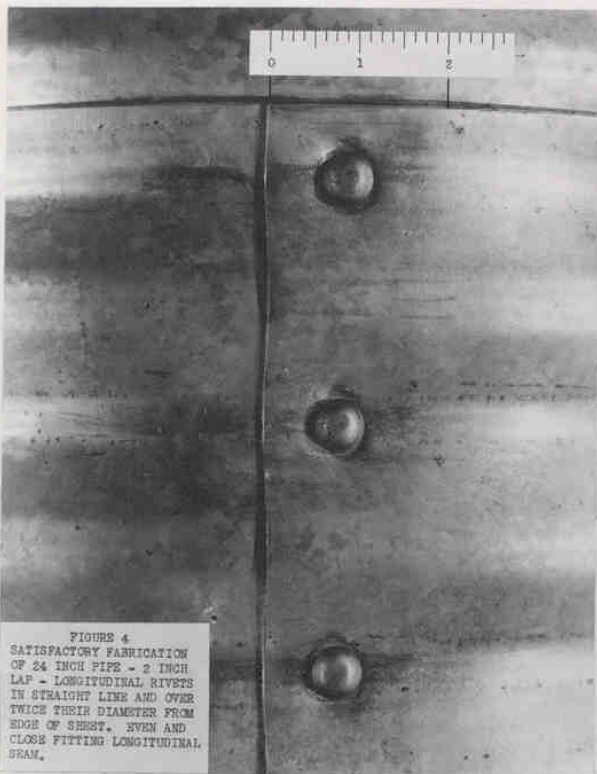


FIGURE 3
DENT IN SHEET CAUSED BY A
PIECE OF ZINC OR A SMALL
OBJECT BEING CAUGHT BETWEEN
THE ROLLER AND THE SHEET IN
THE FORMING ROLL.



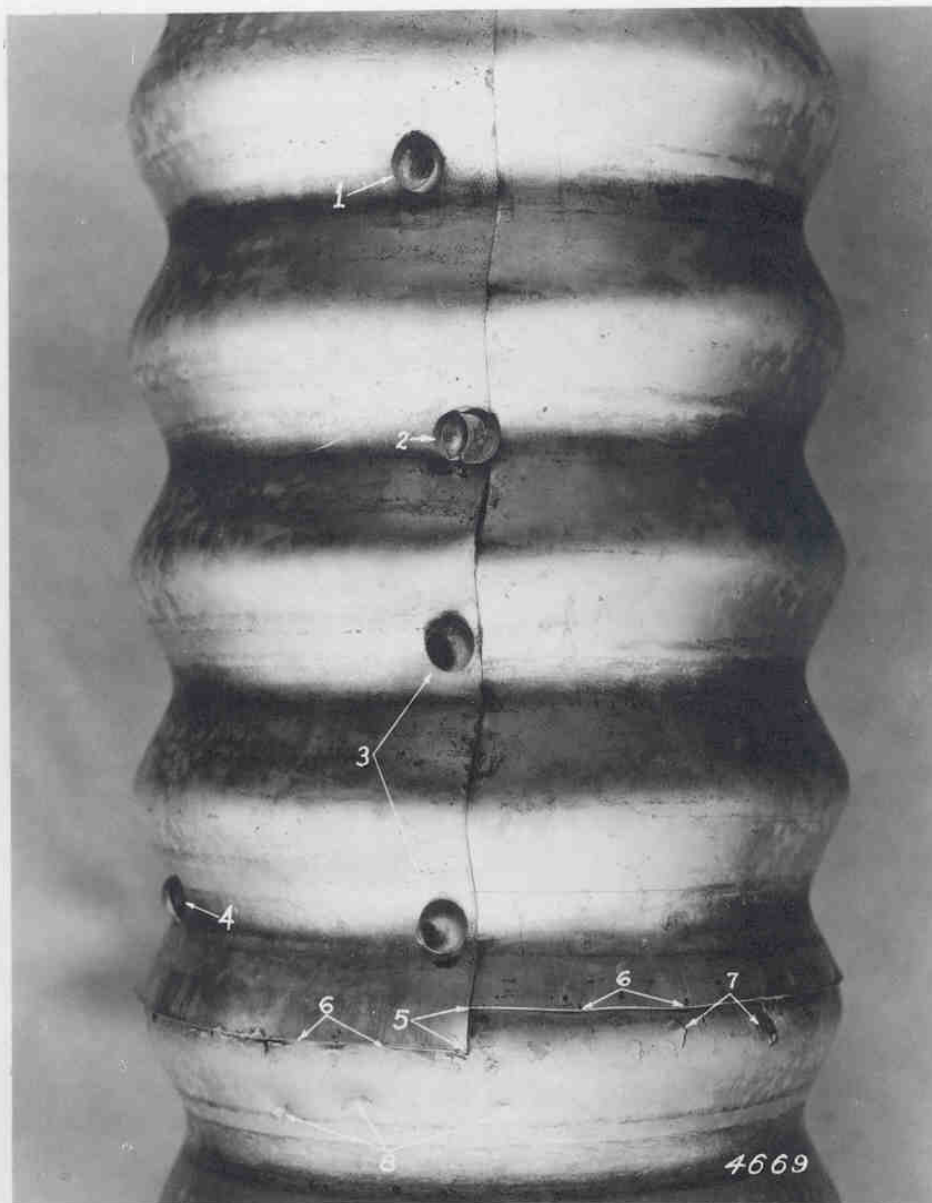


FIGURE 8
UNSATISFACTORY FABRICATION

1. Rivet Head Cut On One Side.
2. Rivet Head Badly Cut And Close To Edge Of Sheet.
3. Rivets Close To Edge Of Sheet.
4. Rivet Driven Very Crooked.
5. Very Poor Seam Caused By Uneven Sheet And Extra Wide Lip Which Flared Up Instead Of Fitting Tight Over The Lip On The Under Sheet.
6. Where Flare Was Hammered Down To Close The Opening Between Sheets.
7. Broken And Scaled Zinc.
8. Dents And Bruises Caused By Hammering.

TYPES OF END FINISH

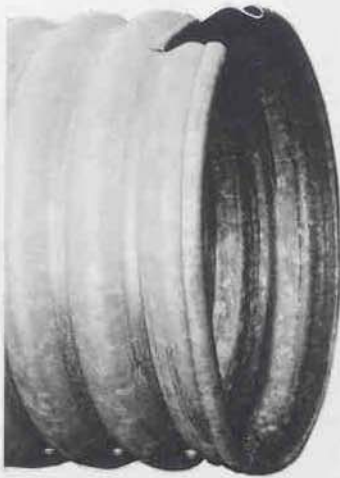


Figure 9 - Single Roll
Satisfactory

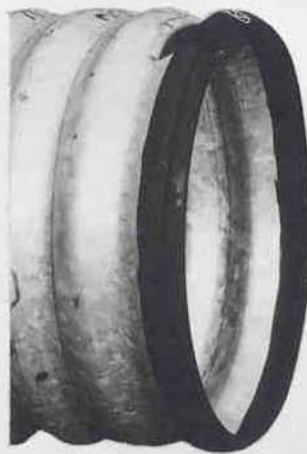


Figure 10 - One and One-Half Roll
Satisfactory



Figure 11 - Double Roll
Satisfactory



Figure 12 - Single Roll Over Round Iron Rod
Satisfactory



Figure 13 - Galvanized Bar
Satisfactory

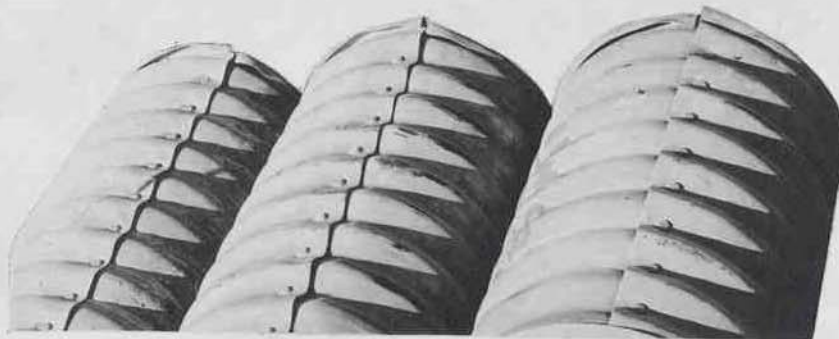


Figure 14 - Unsatisfactory

LONGITUDINAL SEAM



Figure 15 - Satisfactory

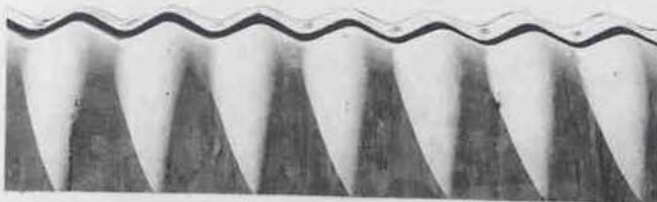


Figure 17 - Unsatisfactory

CIRCUMFERENTIAL SEAM



Figure 16 - Satisfactory



Figure 18 - Unsatisfactory

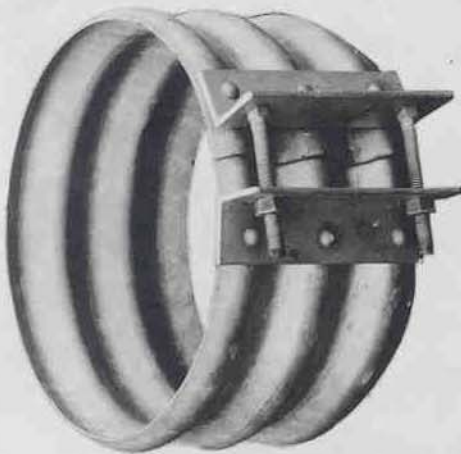


Figure 19 - Satisfactory Type of
Coupling Band

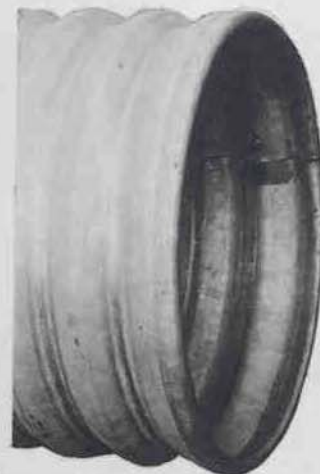


Figure 20 - Satisfactory Position
of Zinc Tag



Figure 21 - Satisfactory Joint of Perforated Pipe